

**Presentation to:**  
**Rocky Mountain**  
**ASHRAE**  
**2008 Tech**  
**Conference**

**by:**

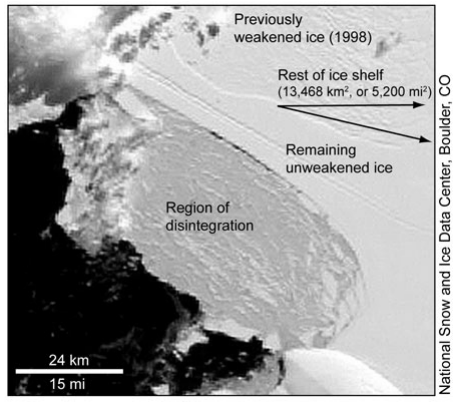
**Mechanical Systems Design**      **Michael D. Haughey, PE**  
**For**      **Silvertip**  
**Low Energy, High**      **Integrated Engineering**  
**Performance Buildings**      **Consultants**  
**April 11, 2008**      **mhaughey@earthlink.net**

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## Climate Change Warnings

- 1600 sq. miles collapsed: 4% of the total Wilkins ice shelf
- 5,200 sq. miles remaining of Wilkins Ice Shelf now at risk

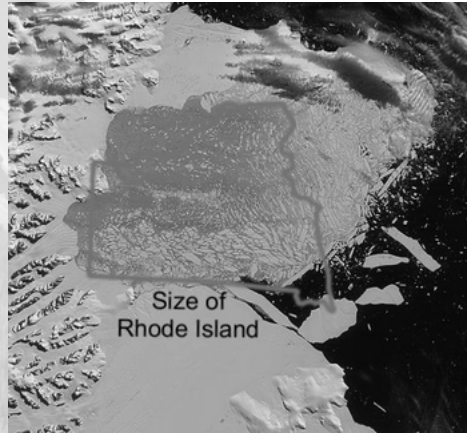


**Wilkins Ice Shelf, West Antarctica**

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## Larsen B Ice Shelf Collapse



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## Larsen B Ice Shelf Collapse



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## **An Island Made by Global Warming** **By Michael McCarthy** **The Independent UK**

- Sea level rise is already accelerating. Sea levels are going up around the world by about 3.1mm per year - the average for the period 1993-2003. That is itself sharply up from an average of 1.8mm per year over the longer period 1961-2003. Greenland ice now accounts for about 0.5 millimetre of the total. (Much of the rest of the rise is coming from the expansion of the world's sea water as it warms.)



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## **Passiv Haus**



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## Systems in Europe Passivhaus

- See passivhaus: in C:\User\_Files\_02\Users\_Design\_Notes\Design\_Notes\Energy\Projects\PassivHaus
  - Superinsulation
  - Triple glazed, high performance windows
  - High eff heat recovery with supplemental heat & defroster heater (OSA)
  - Air tightness testing
  - PV
  - Solar thermal
  - Detailed sealing requirements
  - Thermal mass
  - Infrared scans
  - Detailed insulation requirements – even at roof vent penetrations
    - Minimize thermal bridging
  - Floor slab insulation
  - Efficient appliances
  - Component effect: pdf page 47
  - Performance, pdf page 93,...
  - Details, pdf page 134, ...
  - Wardrobe dryer, pdf page 143

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## Systems in Europe Passivhaus

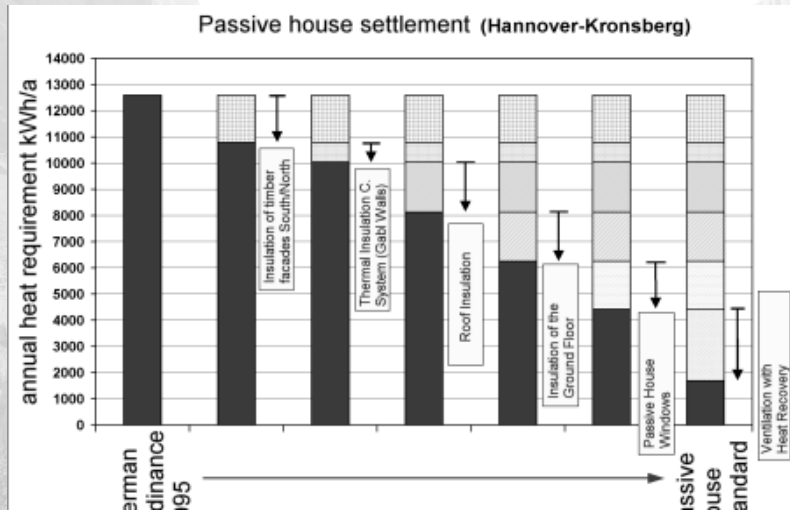
- Heat recovery defrost heater
- Why?
- Cool tube alternate
  - Cautions
    - Mold
    - Very high filtration requirements and sealing
    - Perhaps ultraviolet lights

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## Passivhaus savings increments

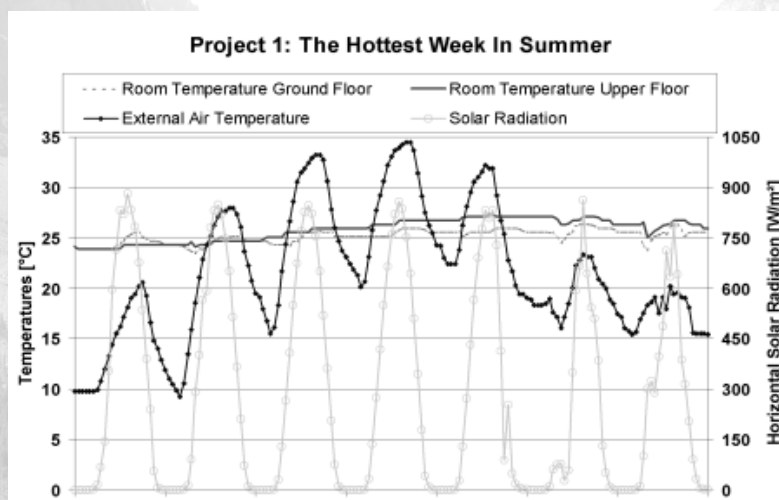


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## Passivhaus passive cooling performance



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## Client Goal: Happy, Productive Occupants



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## Building Energy

- Heating
  - Infiltration
  - Windows
  - Skin
  - Heating equipment
- Lighting
- Equip & plug loads
- Process
- Cooling
  - Infiltration
  - Solar
  - Skin
  - Lighting
  - Equipment
  - Process
  - Cooling equipment

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## HVAC System Options

- Commercial - Industrial
  - Transitional systems
  - The best efficiency will keep getting better
  - Buildings as net producers
- Residential
  - Some examples exist & more emerging
  - Net Zero
  - Net Producers

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## Current Sustainable Mechanical System Strategies for Colorado

- Displacement ventilation
- Natural ventilation
- Variable flow – air & water
- Heat recovery
- Ice storage
- Ground source heat pumps
- Thermal building mass
- Active & passive solar energy
- Indirect/direct evaporative cooling
- High efficiency boilers, motors, chillers, etc.
- Be proficient in these!

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## Current Sustainable Mechanical System Strategies for Colorado – pg 2

- Separate outside air systems
- Individual comfort control – integrated

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## What's Next?

- Lower energy use systems
- Integration of systems & buildings
- Desiccant cooling – solar thermal regeneration
- Solar powered absorption cooling
- New, as yet imagined, mechanical/building systems
- New methods of control, TAB – Cx – M & V
- New analysis & modeling tools

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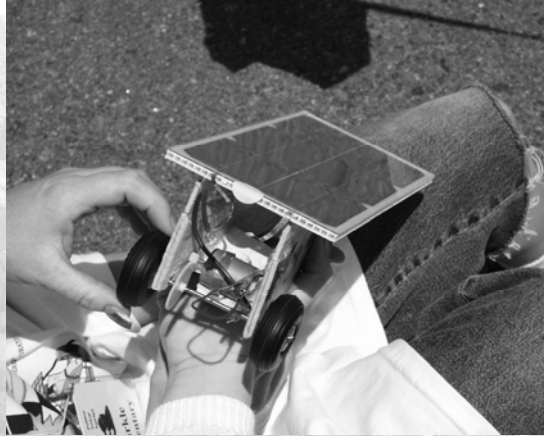
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## Creativity

- Trapper stove



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## Toward Living Buildings – What is it?

- Fully integrated mechanical, electrical, architectural, functional building components
- Building parts serve multiple functions, as the organs of a human
- Shared materials, interactive functions
- The building comes alive and responds to the needs of the occupants

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## Living Buildings

- The human analogy
  - To stay warm, blood vessels constrict
  - To cool down, blood flows to the extremities, evaporation
- The living building
  - Sense and respond to your needs
  - Automatically adjust shading
  - Store heat or cool in its mass
  - Anticipate future needs
  - Clean your air, provide natural lighting
  - Needs a brain, nervous system, sensors, strong muscles, lungs, heart, ...

## Living Buildings

- Living Building
  - Flexible = meets changing needs = durable
  - Anticipates occupant / zone comfort needs
  - Responds to weather / sunlight changes
  - Store solar heat per anticipations
  - Night cooling & storage per anticipations
  - Integrated into the architecture
  - Many (or all) system components are building parts

## Living Buildings - Human Analogy

- Body sweats - building evaporative cooling, roof sprays
- Body constricts blood vessels - building needs variable insulation
- Body pumps blood - building pumps hot/cold water
- Lungs filter air
- Eyes dilate - building adjusts windows, glazing shading
- Body stores fat - building mass stores heat/cool (thermal mass)

## Mechanical Systems in Context

- Zero or net zero
- Building must be ultra-efficient

## Future of Buildings

- Mechanical & Electrical systems:
  - Ultra-efficient
- Processes:
  - As efficient as possible
- Buildings as whole:
  - Net energy producers
  - Solar, PV, Wind, Biomass, etc.

## The Future of HVAC

- Conservation
- Efficiency
- Integration
- Living Buildings
- Warmer climate
- Higher global humidity
- Higher populations
- Expectations: healthier buildings

## Zero Energy Building Critical Features

- Daylighting must work
- Mechanical sizing based on successful daylighting
- Windows
  - Weather protection
  - Let light in
  - Winter: let heat in
  - Summer: keep heat out
  - Passive or active controls

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## Integrated Design Load Reduction

- Window shading, reduced loads & mechanical cost
- View
- Optimize use of natural light
- Daylighting
- Corner lighting minimizes contrast



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## Daylighting Success

- Upper, daylight: shaded, clear
- Lower, view: low SHGF, low e



- Upper vs. Lower windows

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## Load Reduction - Daylighting

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- Healthy, Comfortable Lighting
  - Diffuse, even, low glare
- Reduced Mechanical Loads
  - Occupancy sensors: open offices
  - Daylight control system - photocells
- Low energy: Reduced Mechanical & Electrical Costs



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## Integrated Design - Daylighting

- Old days: 2.5 W/SF
- Now: 0.8 W/SF
- Better:
  - Daylight
  - Night or heavy clouds: Background: controlled +/- 0.2 W/SF
  - Task lighting
- Daylight MUST work
  - Mech sizing depends on effective daylighting
  - Minimal or no glare
  - Uniform lighting
  - Independent daylight design peer review
  - Contract req't

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## Load Reduction Daylighting Success

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- Fully Commit to the Goal
  - Sufficient Controls
  - **Integrate with Mechanical**
- Lighting Control - Tools for Success!
  - Occupancy Sensors
  - Photocell Control (Exterior, non-tamperable)
  - Multiple Lighting Zones per room
  - Independent Zone Dimming
- Commissioning
  - Assure cooling loads reduced - **Integrated Performance Test** - team commitment, not one fall guy (person)

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## Integrated Design – Natural Ventilation

- System monitoring/control input
  - Window bugs and other sensors
  - Outside air temperature – roommate effect
  - Solar intensity
  - Building energy balance
- Occupant feedback
  - Mode lights, message boards
  - Open/close window recommendations
  - System lockouts (from window bugs)

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- Manual window operation vs. mechanical energy consumption
- Window sensors (“bugs”)
- Feedback to Occupants
- Mechanical lock-outs
- Commissioning
- Automatic or Manual?

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## Ground Source Heat Pumps (GSHP)

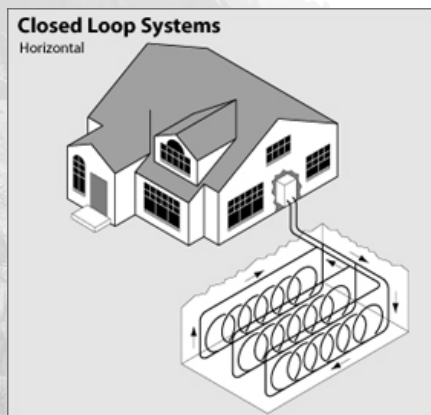
- Ground
  - thermal sink
  - or thermal source
- Surface contact area in ground
  - More = + efficiency
  - More = + cost
- Many kinds
  - Vertical bores
  - Horizontal tubes
  - Slinkies
  - Ponds
  - Ground water

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## Slinky

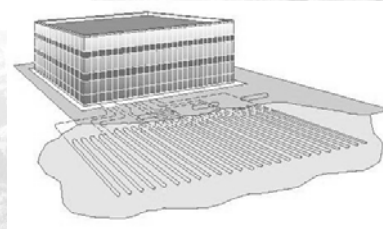
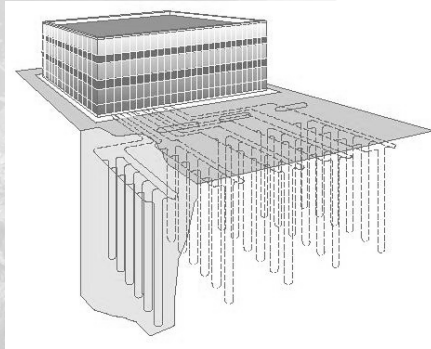


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## Vertical & Horizontal systems

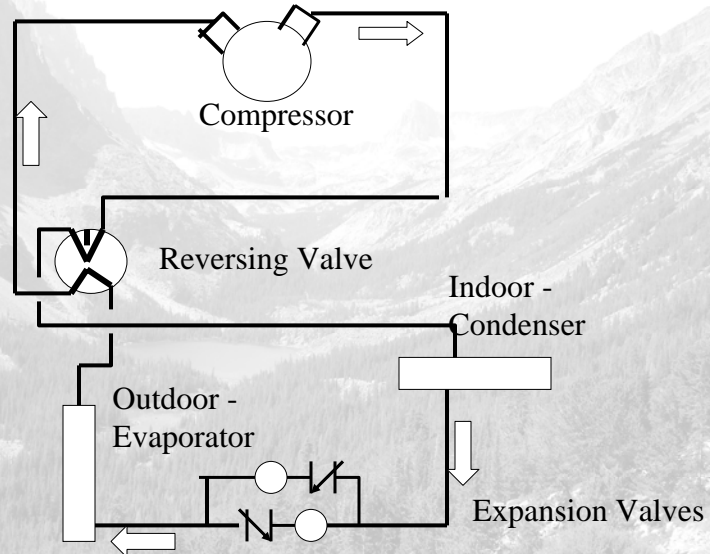


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## GSHP Basic Heating Cycle

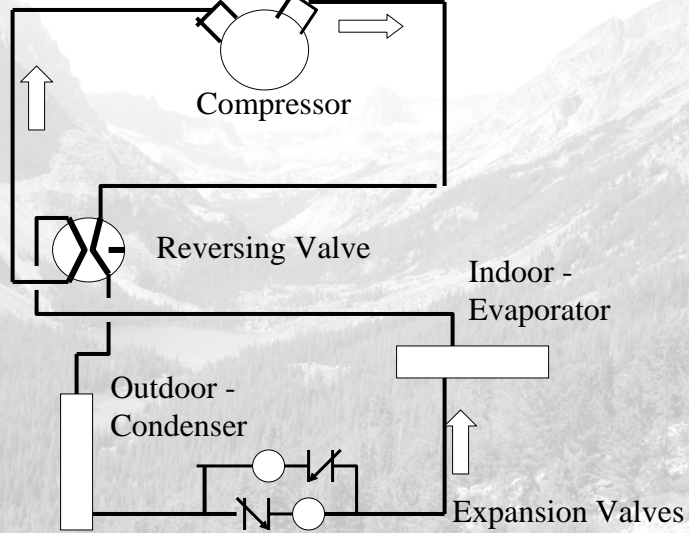


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## GSHP Basic Cooling Cycle

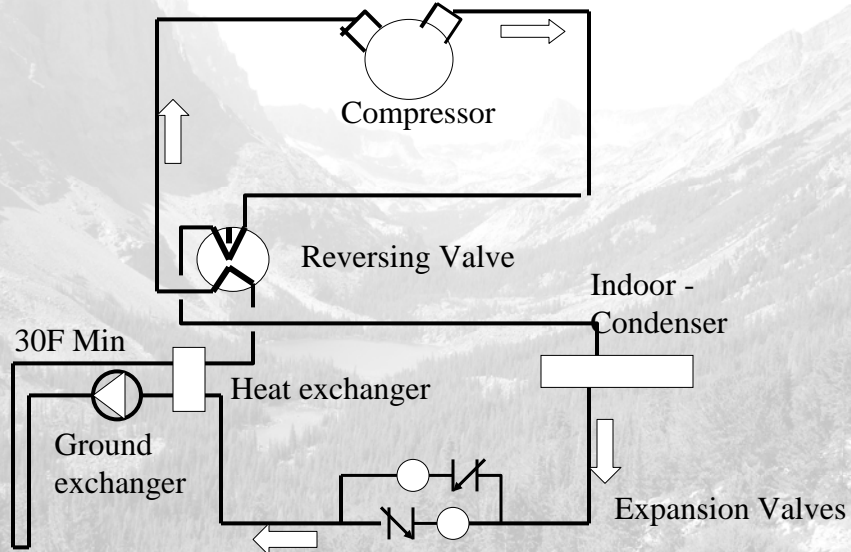


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## Ground Source Heat Pumps - Heating



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# Ground Source Heat Pumps - Cooling

80F Max

Compressor

Reversing Valve

Indoor - Evaporator

Heat exchanger

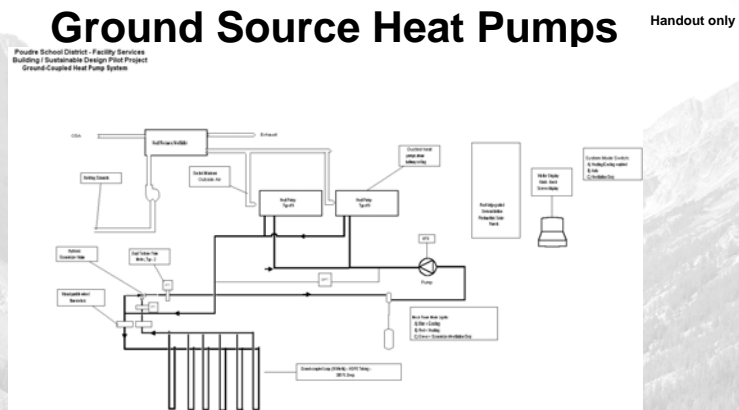
Ground exchanger

Expansion Valves

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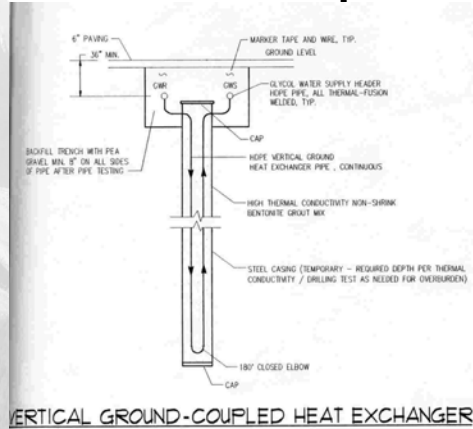
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- Heat rejection/absorption from earth
- Design, heating 30F EGT; cooling 80F EGT

## Ground Loops



- Geothermal Heat Exchanger
  - 1" HDPE, High conductivity grout

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## Ground Loop Sizing

- Heat Exchange
- Temperatures
- Conductivity
- Factors (soil, water, ...)
- Criteria
  - Heating: 30F EWT to 22F LWT, ideally stable down to 15F EWT
  - Cooling: 80F EWT to 88F LWT, sized for 70F

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## Ground Loop Efficiency – Project example

- Base (example)
  - 80F EWT and 19.2 EER
  - Less cost
- Efficient (example)
  - 70F EWT and 22.2 EER
  - 15.6% more efficient
  - More ground piping

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## GSHP Conductivity Test



- Conservative design for bidding
- Unit price bid alternates per test

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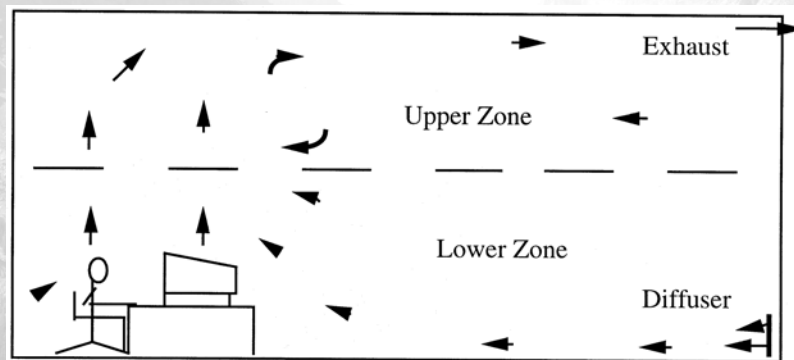
## Displacement Ventilation & Underfloor Air

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From: "Models for Prediction of Temperature  
Difference and Ventilation Effectiveness  
with Displacement Ventilation"  
Xiaoxiong Yuan, Ph.D. Qingyan Chen, Ph.D. Leon R.  
Glicksman, Ph.D."



*Figure 1 Sketch of displacement ventilation.*

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## Basic equation for heat to zone, smaller spaces, per previous study

- $DT_{hf} rC_p V = a_{oe} Q_{oe} + a_l Q_l + a_{ex} Q_{ex}$
- where
  - $Q_{oe}$  = heat generated by occupants, desk lamps, and equipment, ( $Q_o + Q_{dl} + Q_e$ );
  - $Q_l$  = heat generated by overhead lighting;
  - $Q_{ex}$  = heat from the exterior wall and window surfaces and the transmitted solar radiation;
  - $a_{oe}$ ,  $a_l$ , and  $a_{ex}$  = weighting coefficients for the contribution of the convective heat to the air between head and foot
  - $a_{oe} = 0.295$ ;  $a_l = 0.132$ ;  $a_{ex} = 0.185$

## Mark Hogan, Tom Webster, Fred Bauman Center for the Built Environment (CBE) University of California, Berkeley

- Underfloor issues in order
  - Supply air leakage
  - Airflow temp decay
  - Air leakage, floor
  - Dust & dirt in plenum
  - Stratification
  - Moisture issues

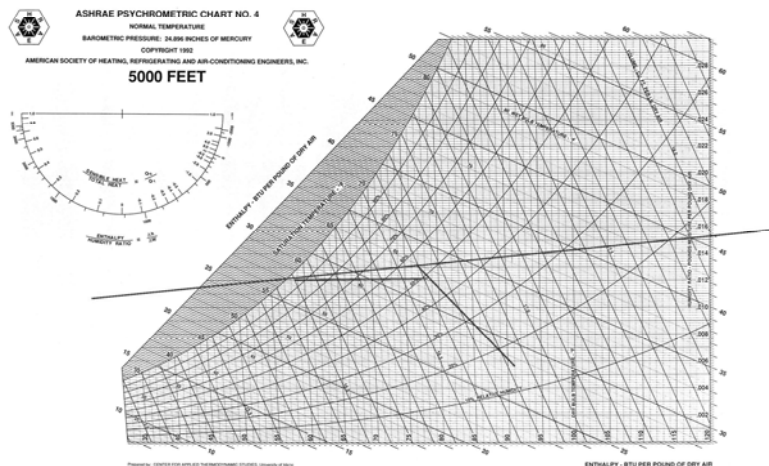
## Displacement Ventilation

- Humidity
  - Higher SAT: 62 to 65
  - Less inherent dehumidification
  - Bypass return air to mix with coil air
  - Desiccant dehumidification
  - Mix dual air streams
- Supply air temp control
  - Good mixing
  - Modulation to control to desired supply temp

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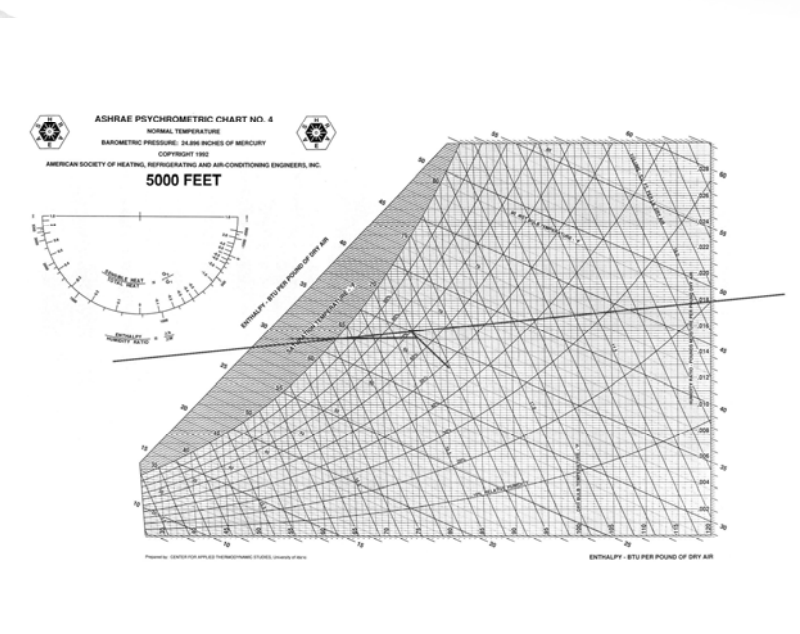
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ASHRAE PSYCHROMETRIC CHART NO. 4  
NORMAL TEMPERATURE  
BAROMETRIC PRESSURE: 34.94 INCHES OF MERCURY  
COPYRIGHT 1982  
AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS, INC.  
5000 FEET

ENTHALPY - BTU PER POUND OF DRY AIR

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## Plenum leakage – construction details



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## Leakage Rates

- **Construction quality leakage**
  - Not to exceed 0.05 cfm/ft<sup>2</sup> at 0.05 in H<sub>2</sub>O
  - (e.g., 1,000 cfm for a 20,000 ft<sup>2</sup> floor plate at 1 cfm/ft<sup>2</sup>)
- **Floor leakage**
  - Not to exceed 0.10 cfm/ft<sup>2</sup> at 0.05 in H<sub>2</sub>O
  - (e.g., 17% leakage for an interior zone with 0.6 cfm/ft<sup>2</sup> design airflow)
- **Test a full-scale mock-up at first stage of construction.**
  - Fix bypass openings
  - Seal leaks
  - Test again.

## Underfloor air mixing within stratification zone

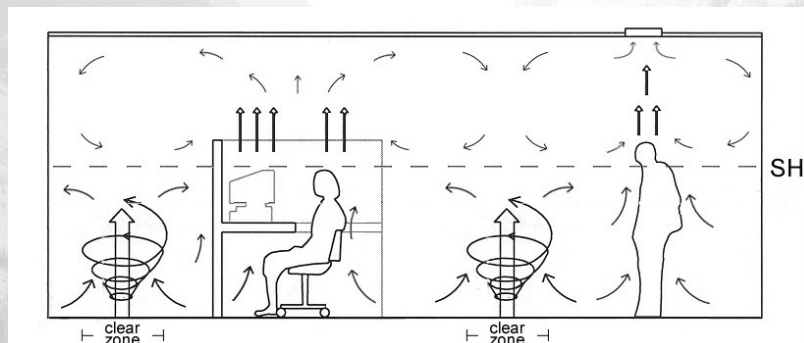
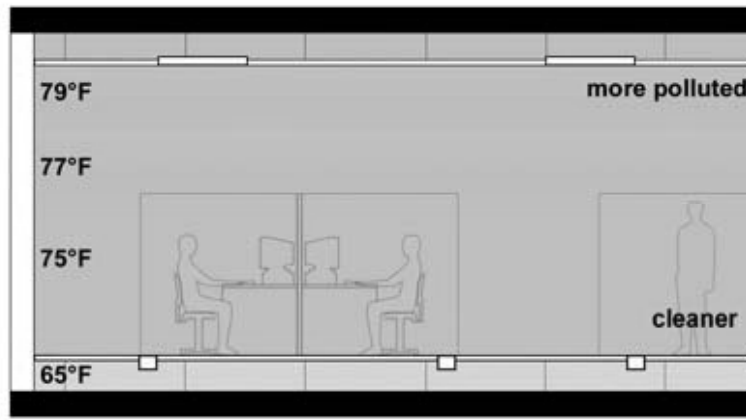


Image: CBE

## Room Air Stratification (cooling operation)



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## Underfloor HVAC Concept

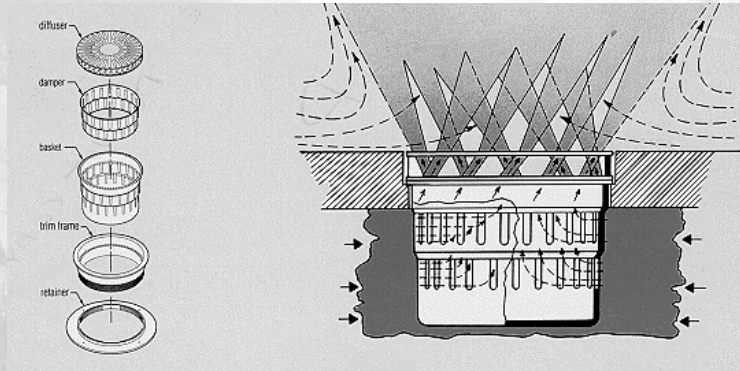


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## Swirl Diffusers Individually adjustable

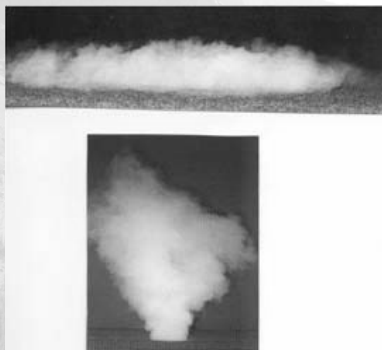


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## Air Patterns



- Displacement

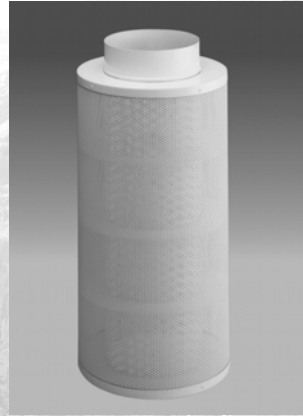
- swirl

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## Circular outlet



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## Same Energy for All? Basic Math

- Current energy use, if everyone uses the same:
  - 15% uses 53% of world energy
  - The 15% need to reduce by 72%
  - The 85% could increase by 81%
- If everyone (at 0 population growth) combined must use 12% of present total to maintain present CO<sub>2</sub>, :
  - **The 15% need to reduce by 97%!**
  - The 85% need to reduce by 78%

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## Starting with Equality - A Little (Simplified) Math

- Same Energy Use for Everyone:
  - 15% uses 53% of world energy
  - $15\% \times 53\% + 85\% \times 47\% = 100\% \text{ E}$
  - $15/53 = 0.28$
  - $85/47 = 1.81$
  - The 15% need to reduce by 72%
  - The 85% could increase by 81%
- If everyone combined must use 12% of present total to maintain present CO<sub>2</sub>, :
  - **The 15% need to reduce by 97%!**
  - For buildings, the goal should be:
    - Zero, or perhaps Net Zero

## What Do We Need to Save?

- To maintain, but for all peoples, 90% to 100%
- Even LEED Platinum doesn't promise 90% savings
- Assumes world population stabilizes at present level!
- LEED projects average 30% energy savings above ASHRAE standards

## What is being done?

- A little Internet search:

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## Ocean One Tower Thailand



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## Ocean One Tower Thailand

- Asia generally lags behind the U.S. and Europe as far as the green-buildings movement goes. But there are signs that green architecture is starting to move more into the mainstream.
- 91-story beachfront residential high-rise in the Thai resort town of Pattaya. The building (set to be completed in 2010) will be the first eco-friendly high-rise and tallest building to be built in Thailand.

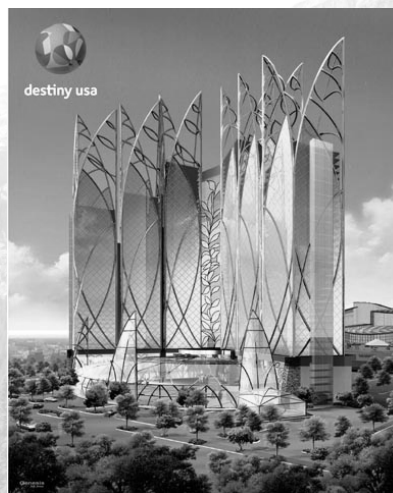
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## Destiny Hotel Complex Syracuse

- \$450 million high rise will be situated to the west of the Carousel Center, facing Onondaga Lake. With more than 1,300 guest and conference rooms, the facility will be the largest hotel in the state outside of New York City.



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## Destiny Hotel Complex

### Open schedule: 2012

- The 39-story, 1,342-room structure is to assume the shape of six towering blades of brilliantly green grass.
- The hotel's sky-scraping, grass-blade facade will be roofed with solar and photovoltaic panels that could save energy costs by \$266,000 annually.
- A biomass gasification power plant will utilize agricultural and solid waste from the hotel to produce electricity, steam and chilled water.
- Developers hope to turn the area into a purpose-built environment free of fossil fuels. The types of sustainable tools and technologies used to create the hotel grant that at its completion, Destiny USA will be the largest facility of its kind powered by renewable energy.

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## Living Buildings

- Flexible = meets changing needs = durable
- Anticipates occupant / zone comfort needs
- Responds to weather / sunlight changes
- Store solar heat per anticipations
- Night cooling & storage per anticipations
- Integrated into the architecture
- Many (or all) system components are building parts

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## The Building as Mechanical System

- Natural Ventilation - Cross Ventilation
  - Stack Effect
- Cool Towers
- Ground fresh air heat exchangers
- Built-in photovoltaics
- Active Walls
- Wind turbines built into natural ventilation systems
- Creativity = new technologies

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## Building Mass “Timing”

- Mass “Timing” for sizing - Thermal lag timed with load
- TAB – Cx – M & V Challenges?
- If Cooling Peak is 2 PM
  - Enough mass to time “coolness” to reach inside at 2 PM
  - If arrives too early, spent by 2 PM - no peak cooling reduction - no mechanical downsizing

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## Recap

- Super-tight building
- Natural building systems
- Solar PV and solar thermal
- HVAC Systems
  - Find renewable source, waste biomass
  - Low energy systems
  - Separate OSA with Heat recovery
  - Solar source desiccant dehumidification
  - Solar source AC

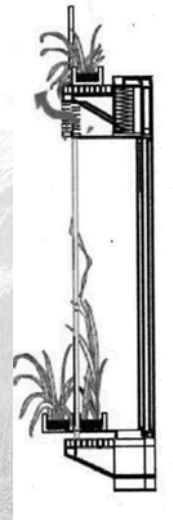
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## Double Skin Wall Systems (High Performance Facades)

- Externally Shaded Wall
- Plant shade Summer
- Defoliate in Winter



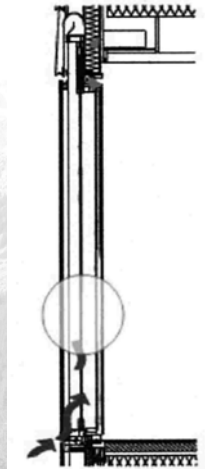
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## Interactive Wall

- Vent with OSA
- Microfans, variable speed
- Operable windows



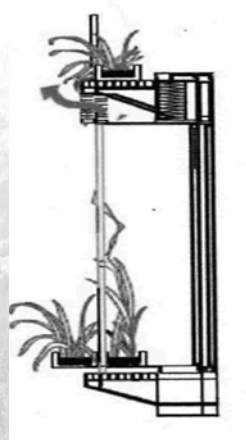
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## Vegetation Conditioning

- From filters – to Spec plants
- Transpiration cooling
- Air filtration
- Pollution absorption



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## Questions

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